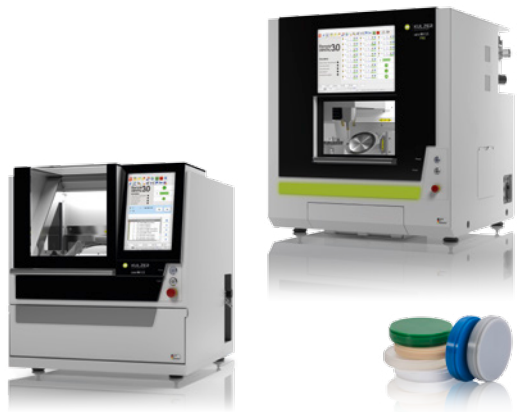
Setting Parameters

exocad exocad for cara Mill 2.5, 3.5, 3.5 PRO, 3.5L, 3.5L PRO

Important information:
- Observe the instructions for use of the materials.
- The setting parameters listed below are for dima material discs determined with cara Mill 2.5, 3.5, 3.5 PRO, 3.5L, 3.5L PRO.
- The given dimensions serve as guidelines and may be customized according to individual wishes.



As of 09.2018

Software Setting Options (all figures in mm):

dima Mill Zirconia ST – white, B-light and A-intensive

Zr ST

Indication	Minimum width	Gap thickness of cement	Beginning of cement gap	End of cement gap	Additional spacing axial	Additional spacing radial	Horizontal crown margin	Angled crown margin	Angle	Vertical crown margin	Connector area in mm²	No block out	Minimum thickness of gingiva
Single crown	0.3 – 0.4	0.06	1.0	0	0.02	0.02	0.2	0.3	60°	0	–	0.1	0.4
Bridges (3 – 4 units)	0.4 – 0.5	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4
Bridges (5 units)	0.6	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4
Bridges (6 – 16 units)	0.6	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4

	Setting parameters Inlay						
	Minimum width	Margin width	Gap thickness of cement	Beginning of cement gap	Horizontal crown margin	Connector area in mm²	No block out
Inlay	0.6	0.2	0.04	1.0	0	–	0.1

Always observe the general guidelines for all-ceramic preparations!

dima Mill Zirconia HT – light, medium, intensive
dima Mill Zirconia HT – white, bleach, A1–D4

Zr HT

Indication	Minimum width	Gap thickness of cement	Beginning of cement gap	End of cement gap	Additional spacing axial	Additional spacing radial	Horizontal crown margin	Angled crown margin	Angle	Vertical crown margin	Connector area in mm²	No block out	Minimum thickness of gingiva
Single crown	0.3 – 0.4	0.06	1.0	0	0.02	0.02	0.2	0.3	60°	0	–	0.1	0.4
Bridges (3–4 units)	0.4 – 0.5	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4
Bridges (5 units)	0.6	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4
Bridges (6–16 units)	0.6	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4

	Setting parameters Inlay					
	Minimum width	Margin width	Gap thickness of cement	Beginning of cement gap	Horizontal crown margin	Connector area in mm²	No block out
Inlay	0.6	0.2	0.04	1.0	0	–	0.1

Always observe the general guidelines for all-ceramic preparations!

dima Mill Zirconia HTE – white, bleach, A1–D4

Zr HTE

Indication	Minimum width	Gap thickness of cement	Beginning of cement gap	End of cement gap	Additional spacing axial	Additional spacing radial	Horizontal crown margin	Angled crown margin	Angle	Vertical crown margin	Connector area in mm²	No block out	Minimum thickness of gingiva
Single crown	0.3 – 0.4	0.06	1.0	0	0.02	0.02	0.2	0.3	60°	0	–	0.1	0.4
Bridges (3 units)	0.4 – 0.5	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4

	Setting parameters Inlay					
	Minimum width	Margin width	Gap thickness of cement	Beginning of cement gap	Horizontal crown margin	Connector area in mm²	No block out
Inlay	0.6	0.2	0.04	1.0	0	–	0.1

Always observe the general guidelines for all-ceramic preparations!

dima Mill Zirconia ML – A-light, A-dark, B-light, B-dark, C-light

Zr ML

Indication	Minimum width	Gap thickness of cement	Beginning of cement gap	End of cement gap	Additional spacing axial	Additional spacing radial	Horizontal crown margin	Angled crown margin	Angle	Vertical crown margin	Connector area in mm²	No block out	Minimum thickness of gingiva
Single crown	0.3 – 0.4	0.06	1.0	0	0.02	0.02	0.2	0.3	60°	0	–	0.1	0.4
Bridges (3–4 units)	0.4 – 0.5	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4
Bridges (5 units)	0.6	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4
Bridges (6–14 units)	0.6	0.08	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4

	Setting parameters Inlay					
	Minimum width	Margin width	Gap thickness of cement	Beginning of cement gap	Horizontal crown margin	Connector area in mm²	No block out
Inlay	0.6	0.2	0.04	1.0	0	–	0.1

Always observe the general guidelines for all-ceramic preparations!

dima Mill CoCr solid

Indication	Minimum width	Gap thickness of cement	Beginning of cement gap	End of cement gap	Additional spacing axial	Additional spacing radial	Horizontal crown margin	Angled crown margin	Angle	Vertical crown margin	Connector area in mm²	No block out	Minimum thickness of gingiva
Single crown	0.03	0.08	1.0	0	0.02	0.02	0.1	0.3	60°	0	–	0.1	0.4
Bridges (3–4 units)	0.04	0.08	1.0	0	0.02	0.02	0.1	0.3	60°	0	5 – 6	0.1	0.4
Bridges (5 units)	0.04	0.08	1.0	0	0.02	0.02	0.1	0.3	60°	0	6 – 7	0.1	0.4
Bridges (6–16 units)	0.04	0.08	1.0	0	0.02	0.02	0.1	0.3	60°	0	7	0.1	0.4

	Setting parameters Inlay					
	Minimum width	Margin width	Gap thickness of cement	Beginning of cement gap	Horizontal crown margin	Connector area in mm²	No block out
Inlay	0.3	0.4	0.1	1.5	0	–	0.5

dima Mill Wax – blue, grey, green

Indication	Minimum width	Gap thickness of cement	Beginning of cement gap	End of cement gap	Additional spacing axial	Additional spacing radial	Horizontal crown margin	Angled crown margin	Angle	Vertical crown margin	Connector area in mm²	No block out	Minimum thickness of gingiva
Single crown	0.4	0.02	1.0	0	0.02	0.02	0.2	0.3	60°	0	–	0.1	0.4
Bridges (3–4 units)	0.4	0.02	1.0	0	0.02	0.02	0.2	0.3	60°	0	7	0.1	0.4
Bridges (5 units)	0.4	0.02	1.0	0	0.02	0.02	0.2	0.3	60°	0	8	0.1	0.4
Bridges (6–16 units)	0.4	0.02	1.0	0	0.02	0.02	0.2	0.3	60°	0	9	0.1	0.4

	Setting parameters Inlay					
	Minimum width	Margin width	Gap thickness of cement	Beginning of cement gap	Horizontal crown margin	Connector area in mm²	No block out
Inlay	0.5	0.4	0.06	1.0	0	–	0.1

The general safety regulations for handling dental products are applicable.

Contact in Germany
Kulzer GmbH
Leipziger Straße 2
63450 Hanau, Germany
cara-service@kulzer-dental.com

W20963 EN 11/2018 ORT

kulzer.com/cara-mill